Folding Doors

THE FAST, FLEXIBLE AND INEXPENSIVE SOLUTION - EVEN FOR FIRE BRIGADE DOOR SYSTEMS







Corporate Philosophy at Teckentrup

WE OPEN THE DOORS FOR PROGRESS...

Future-oriented innovations and continual system improvements are an inherent part of the Teckentrup corporate philosophy. Thanks to its innovative solutions and creative technology, Teckentrup is constantly setting new benchmarks in the production of doors and door systems. Prime examples of this are the challenging areas of fire safety, smoke protection, sound insulation, security and heat insulation.

Teckentrup special doors and door systems are orientated towards utility value, satisfying even the highest of demands with regard to the latest technology, design and quality.

Top-grade materials, precise workmanship and continual quality control checks in accordance with DIN ISO 9001 guarantee first-rate safety, reliability and durability. This is what makes each and every Teckentrup product a well-worth investment. Teckentrup sectional doors comply with the safety requirements of current European standards.

Teckentrup sectional doors comply with the provisions of EN 13241-1.

TUV NOR

- Mechanical aspects
- Utility reliability
- Heat insulation
- Sound insulation
- Weather resistance
- Wind load

fr de



... PROVIDING FLEXIBILITY AND MEETING THE HIGHEST QUALITY DEMANDS

Teckentrup steel folding doors – the perfect solution for wide door openings

Thanks to advanced design engineering, we can offer folding door systems measuring up to 16 metres in width and 5 metres in height. The robust, flexible and space-saving door design comprises very few parts that are prone to wear, meaning that our doors are highly wear resistant, durable, low-maintenance and inexpensive.

In line with market demands, we, of course, offer both single-skinned and double-skinned doors. Electrical drives provide increased speed and convenience. All of our folding doors can also be

operated by an electric drive for quick opening and closing with no extra effort. Wicket doors and side doors also provide safe access for people. A variety of glazing elements, surface finishes and colours allow individual designs to be created in keeping with your corporate design.

Double-skinned steel folding door

Insulated door for heated halls/buildings.

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Single-skinned steel folding door Robust design for non-heated

halls/buildings. page 10

Fire brigade folding door

Door system with "quick unlock" feature.

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Folding doors

with electric drive.

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Teckentrup Steel Folding Doors

SINGLE AND DOUBLE SKINNED

All Teckentrup folding doors are part of a compact product range based on standard product features. Whether single or doubleskinned: All our doors have standard connection systems and fittings. Teckentrup folding doors are used in a whole host of applications, e.g. large maintenance or equipment halls, vehicle depots and other manufacturing environments, and are adapted to the individual building requirements. If you require a high-speed door, an integrated electric drive is the perfect solution. And fire brigade doors also feature a "quick unlocking" function.

For extreme widths

Teckentrup folding doors come in standard dimensions of up to 16 metres in width and 5 metres in height and can comprise up to 12 door leaves.



Ideal for low headroom

These door systems need very little space, meaning they can easily be fitted in door openings with low headroom.



Space-saving outside installation Thanks to flexible design engineering, Teckentrup folding doors can also be mounted outside if there is no space in the building interior. In this way, the space inside is not taken up by door fittings!

IN COMPLIANCE WITH APPLICABLE SAFETY REQUIREMENTS



Safe access

The door leaves can be designed to open out at an angle of either 90° or 180°. If you opt for 180°, almost the entire entranceway will be "clear" when the doors are open. This helps minimize the risk of a collision occurring when a vehicle is entering or leaving the hall/warehouse. For more details of the excellent door clearance widths, please refer to page 22.



Mirrored facade

Folding doors can be easily adapted to suit the appearance of buildings; e.g. in this picture, the panel facing provided by the customer is 8 mm plate glass.

Choice of doors

For quick and safe personal access, why not add a wicket door – either with or without a threshold –, a hinged access leaf or a side door.

Flexible designs

Thanks to our broad selection of glazing elements, which come in a variety of designs, and ventilation grilles, we are able to meet any functional and optical demands.

Low maintenance

Thanks to our commitment to high quality, all Teckentrup folding doors require very little, if any, repairwork or maintenance, keeping follow-up costs very low.



dw 50 GUP Steel Folding Door

DOUBLE-SKINNED • HEAT INSULATED • ENERGY-SAVING



JEW

1 mm sheet steel with bonded mineral wool. The full surface bonding of the high-strength mineral wool with the galvanized sheet steel guarantees high-density and robust flat elements.

Long-life durability thanks to multi-layer design



Top-quality door leaf The multi-layer design guarantees long-term durability. The hot dip galvanized materials and protective coating protect the door from the elements.



Round glazing elements

Glazing elements with aluminium trim

FOR HEATED HALLS

The Teckentrup steel folding door – "dw 50-GUP" – is a safe and reliable door system. The double-skinned design with mineral wool core provides heat insulation, making it ideal for heated halls.





Perfect Functionality

THE dw 50-GUP FOLDING DOOR

High-quality features ensure long-term functionality "dw 50-GUP" folding doors feature top-quality components that are ideally combined to meet even the highest of safety and reliability requirements.

> Door mounting within the soffit area (view from the outside)

(view from the inside)

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RELIABLE TECHNOLOGY, ELEGANT OPTICAL DESIGNS



Maximum safety

Finger pinch protection fitted to all vertical edges. The profiles are made of permanently elastic, corrosion resistant EPDM (coated with AC 600) in accordance with the safety requirements of DIN EN 12604.



All-in-one upper door guide Ball bearing rollers made of high-strength QST steel guide the door securely and easily in the galvanized tubular roller tracks. The roller track and block frame are supplied as a single unit and can therefore be easily and quickly installed. The door closes smoothly and quietly against the upper seal.





Durable connection

The use of galvanized, highquality steel (S 500 MC) considerably reduces the risk of fatigue failure compared to conventional steel hinges. Longitudinal holes facilitate alignment of the leaves. The hinges are fixed in position using dowel pins. The galvanized steel hinges and roller holders are robust and additionally ensure perfect running.

Integrated locking

Access and connecting leaves are locked at the top and the bottom. Thanks to an intelligent design concept, the bar lock mechanism can be fitted directly behind the upper frame section. This not only provides added safety, but also means that additional, unattractive brackets are not needed.

Espagnolette bolts, which can be optionally locked, are used to secure the door.



Attractive door latches The access leaf can be opened and closed using high-quality aluminium latches and is fitted with suitable fixtures for profile cylinders.



Connecting leaves are opened or closed using handle-like sections of the galvanized bar lock mechanism. This provides greater flexibility for manual door operation, ensuring easy and safe opening and closing.



ew 50-GUP Steel Folding Door

SINGLE-SKINNED FOR USE IN NON-HEATED HALLS



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The ew 50-GUP steel folding door from Teckentrup is ideal for use in halls and buildings that are not heated. The single-skinned door leaves made of sheet steel with an upturned upper edge are extremely robust and sturdy. Plus, thanks to the hot dip galvanized material and the top coat, this door not only offers good weather resistance, but looks good, too.

The frame section and sheet steel are welded. This increases door stability and resistance to bending and twisting even on large door leaves.

with bars

with plinth

(for glazing and sheet steel panels)



ew RP-GUP Steel Folding Door

SINGLE-SKINNED • ROBUST • VARIETY OF SURFACE FINISHES

Greater design flexibility

The ew RP-GUP is a single-skinned folding door which is suitable for use in non-heated rooms and also offers design engineers the freedom to develop individual design concepts. Unique door designs can be created thanks to the many different types of door panels.

Choose from various surfaces

The galvanized sheet steel is available with a smooth, ribbed or embossed structure. Alternatively, you can opt for wooden door panels. This flexibility allows you to stamp your personal mark on a hall facade. Galvanized steel, prime coated similar to RAL 9002 (grey-white); other selected RAL colours on request.





FOR NON-HEATED ROOMS

Versatility in design

Design engineers can combine a variety of interesting designs with glazing elements. For more details on the various glazing elements available, please refer to page 20.

Possible dimensions: Nominal dimensions Width: 2250 – 16000 mm Height: 2000 – 5000 mm



ew RP-GUP - single-skinned folding door with embossed finish.



ew RP-GUP - single-skinned folding door with ribbed finish.

Quality Guarantee Thanks to Attention to Detail

ew 50-GUP FOLDING DOOR

Perfect technology

The individual technical details are ideally combined to produce door systems that will never let you down.

Mounting within the soffit (view from the inside)



MAXIMUM FUNCTIONALITY





Maximum safety

files are made of permanently elastic, corrosion resistant EPDM (coated with AC 600) in accordance with the safety requirements of DIN EN 12604.

Finger pinch protection fitted

to all vertical edges. The pro-



All-in-one upper door guide Ball bearing rollers made of high-strength QST steel guide the door securely and easily in the galvanized tubular roller tracks. The roller track and block frame are supplied as a single unit and can therefore be easily and quickly installed. The door closes smoothly and quietly against the upper seal.





Durable connection

The use of galvanized, highquality steel (S 500 MC) considerably reduces the risk of fatigue failure compared to conventional steel hinges. Longitudinal holes facilitate alignment of the leaves. The hinges are fixed in position using dowel pins. The galvanized steel hinges and roller holders are robust and additionally ensure perfect running.

Integrated locking

Access and connecting leaves are locked at the top and the bottom (from both the inside and the outside). Thanks to an intelligent design concept, the bar lock mechanism can be fitted directly behind the upper frame section. This not only provides added safety, but also means that additional, unattractive brackets are not needed.

Espagnolette bolts, which can be optionally locked, are used to secure the door.









Connecting leaves are opened or closed using handle-like sections of the galvanized bar lock mechanism. This provides greater flexibility for manual door operation, ensuring easy and safe opening and closing.



dw 50-GUP Fire Brigade Folding Door

FOUR-LEAF DOOR WITH SPRING-OPERATED "QUICK UNLOCK" FUNCTION

The dw 50-GUP fire brigade folding sliding door meets all fire service requirements. When a fire breaks out, every second counts – this means that the doors have to open as quickly as possible after the fire alarm sounds.

This Teckentrup door is spring operated, so that when the lock disengages via a traction rope, the door is automatically opened in a flash, with no power required. The door leaves can be closed easily by hand. Complex spring mechanisms used for conventional doors are not necessary. The opening speed can be set as required. It goes without saying that all Teckentrup fire brigade doors fully satisfy all legal requirements for fire brigade folding doors.



EVERY SECOND COUNTS



Controlled opening The doors are opened via a pretensioned lever arm. After unlocking via the traction rope, the ejector spring increases the door opening speed. The opening speed can be individually set.



Lock disengagement The locking bar is pulled to the side via the traction rope to allow the door to open. In normal operation the door can also be opened using the espagnolette bolt.

Rubber buffer The rubber buffer cushions shocks that occur when the door opens, thus protecting the door leaf and





Automatic Folding Doors

USER-FRIENDLY OPERATION THANKS TO ELECTRIC DRIVE

All Teckentrup folding doors can be fitted with an electric lever drive.

This innovative, space-saving door technology can meet any requirements in terms of speed, user-friendliness and cost-effectiveness. Especially in areas where there is a lot of traffic flow, for instance workshops, car washes and commercial vehicle paintshops, the automatic opening and closing function saves both time and energy.

Reliable and secure

Operation of the door systems optionally occurs via a deadman or impulse control. The drive is located on the inside and the doors basically open inwards. Safety is guaranteed for the impulse control by self-monitoring safety equipment at the main contact edge and a photo cell. Finger pinch protection at all vertical contact edges guarantees additional safety.

Folding door: Four leaves, 2:2 door connection, 90° opening angle.



THE SAFE, FAST AND INEXPENSIVE SOLUTION



Individual electric drives

The use of two electric lever drives on the door leaves, with a sliding block and safety edge, as well as a photo cell. The drive housing is supplied in the same colour as the door.

The control unit can be programmed to ensure the partial opening of one or both door leaves.

Possible dimenions: up to 4000 x 4250 mm Connection variations: 2:0, 0:2, 2:2

Large selection of glazing elements (see page 20); (other combinations also possible)



Glazing elements with rubber trim



Glazing elements with aluminium trim

Opening speed: 9 seconds



Glazing and Door Panels

FOR INDIVIDUAL SOLUTIONS



dw 50-GUP SAN double glazing, 18 mm, acrylic panes 5/6/8 mm or laminated glass 6 mm with aluminium frame



ew RP-GUP Acrylic pane, 6 mm clear



dw 50-GUP Acrylic panes 5/6/8 mm or laminated glass 6 mm or ISO laminated glass 21 mm with rubber frame



ew RP-GUP SAN double glazing 18 mm or laminated glass 18 mm



ew RP-GUP Insulated panel



ew RP-GUP Double-webbed panel



Ventilation slats or grilles for transformer rooms.

The Perfect Door Solution

BRILLIANT DESIGN



Wicket doors with and without a threshold with a three-sided seal are also available.

Folding door with sectioned door leaf and "safe pad"







Door Leaf Connection

CLEARANCE WIDTHS FOR 3-12 DOOR LEAVES



The door clearance width at a 90° opening angle refers to the clearance area between the door leaves with a sheet metal thickness of 1 mm. The door latches protrude 70 mm from the door leaves into the clearance area. For door leaves which open inwards, an espagnolette bolt may protrude 60 mm into the clearance area.

Door leaf connection	Door clearance width at 90° (approx.)	Door leaf connection	Door clearance width at 180° (approx.)	
2:1 1:2	BRM - 424 mm	2:1 1:2	BRM - 230 mm	
3:0 0:3	BRM - 457 mm	3:0 0:3	BRM - 190 mm	
3:1 1:3	BRM - 526 mm	3:1 1:3	BRM - 190 mm	
2:2	BRM - 526 mm	2:2	BRM - 264 mm	
4:0 0:4	BRM - 559 mm	4:0 0:4	BRM - 224 mm	
3:2 2:3	BRM - 628 mm	3:2 2:3	BRM - 230 mm	

Technical specifications subject to modification!

Door Leaf Connection

CLEARANCE WIDTHS FOR 3-12 DOOR LEAVES



The door clearance width at a 90° opening angle refers to the clearance area between the door leaves with a sheet metal thickness of 1 mm. The door latches protrude 70 mm from the door leaves into the clearance area. For door leaves which open inwards, an espagnolette bolt may protrude 60 mm into the clearance area.

Door leaf connection	Door clearance width at 90° (approx.)	Door leaf connection	Door clearance width at 180° (approx.)	
4:1 1:4	BRM - 628 mm	4:1 1:4	BRM - 230 mm	
5:0 0:5	BRM - 661 mm	5:0 0:5	BRM - 190 mm	
3:3	BRM - 730 mm	3:3	BRM - 190 mm	
4:2 2:4	BRM - 730 mm	4:2 2:4	BRM - 264 mm	
4:3 3:4	BRM - 832 mm	4:3 3:4	BRM - 230 mm	
4:4	BRM - 934 mm	4:4	BRM - 264 mm	

Technical specifications subject to modification!

Installation Overview

FLEXIBLE INSTALLATION POSSIBILITIES WITH LOW HEADROOM REQUIREMENTS FOR FAST AND EASY INSTALLATION



Typ Tec

Types of Door and	dw 50-GUP	ew RP-GUP	dw 50-GUP with drive
Technical Data		-	
Installation Outer door / Inner door	A / A	/	- /
Type of handling Corner installation with lateral C-profile			
Corner installation with lateral angular frame Installation within the soffit Installation in front of/behind the soffit			
Door dimensions Width max., in mm/Height max., in mm	16000 / 5000	16000 / 5000	4000 / 4250
Headroom min., in mm Standard corner frame	130	130	130
Required sideroom	see page 24		≥ 500
Leaf width Max., in mm 1320	1320	1320	
Building depth In mm	50	50	50
Opening angle 90° or 180°			/-
Material, door leaf + frame		-/-	
Hot-dip galvanized material Surface, door leaf + frame			
Prime coated similar to RAL 9002 Powder coated RAL 9002 / RAL of your choice		_ _ / A	
Door leaf weight According to filling mineral wool/polyurethane (1.0 mm sheet steel) kg/m ²	35/28	22	35/28
Wicket door Door height 2100 Door with threshold/without threshold	2100 S (70 mm) / ▲	_ S (110 mm) / _	_
Sectioned access door panels Door height max., in mm (standard height = 2100 mm)	2500	2500	-
Hinges Two-piece three roller steel hinges			
Finger pinch protection (GUP) At all vertical contact edges			
Door filling Mineral wool/PU rigid foam		_	
Special sheet steel, wood	-	A	-
Ventilation Venting slats (3 per leaf) optionally with sliding cover Transformer grille/Aluminium ventilation grille	▲ ▲ / ▲	_ / _	▲ ▲ / ▲
Glazing types SAN double glazing 18 mm thick		-	
Acrylic glass 5 mm/6 mm/8 mm Laminated glass (VSG) 6 mm/VSG-VSG 21 mm			
Glazing frame Rounded corners with rubber frame	A	A	A
Aluminium glazing strips/Steel glazing strips Glazing shapes			
Rectangular		According to frame size	
Square Round		According to frame size	
Leaf locking mechanism with mounted bar guide Lock pre-equipped for profile cylinder (for sectioned leaves and access door panels)			
Espagnolette bolt/Espagnolette bolt pre-equipped for profile cylinder			
Fixing options Concrete, steel, masonry Autoclaved aerated concrete			-
Steel fire brigade folding sliding door Folding pattern 2:2 according to DIN 14092-2, inward/outward opening			
Safety (EN 12604)			
Resistance to water penetration (EN 12425 / EN 12489)			
(WxH) 4,000 x 3,000 mm (2:2) with floor seal Resistance to wind load (EN 12424 / EN 12444)	Class 1		
(WxH) 4,000 x 3,000 mm (2:2), espagnolette bolt / motor drive	Class 2 / Class 2	= Standard	Class 2 / Class 2 Class 2 / Class 2 Class 2

All-Round Service

...FROM PLANNING TO INSTALLATION AND MAINTENANCE WORK



Besides guaranteeing first-rate product quality and flexibility in the development of customized solutions, Teckentrup also provides a comprehensive customer service. Whether it is planning and consultation, on-site customer care by field staff, fast and comprehensive delivery, or product and installation support courses, customer satisfaction is always top of the list of Teckentrup's priorities.

Flexibility

... IN TRANSPORT AND INSTALLATION

A modern enterprise should boast a high degree of flexibility right down to the very last detail. And Teckentrup is no exception. For at Teckentrup even the logistic possibilities are compliant with the image of a contemporary "full-service enterprise". In fact, fast and intelligent transport logistics and easy installation are all part and parcel of our service.

Multifunctional mounting bracket

The lateral frame sections are installed using a new mounting bracket with respective inserts. The versatile mounting bracket can be used at various positions and is designed for all installation types.



Teckentrup industrial doors for all your requirements



Sectional doors



WE OPEN THE DOORS

FOR PROGRESS

More than 15 locations in Germany plus other partners in Europe and overseas form an economic infrastructure that leaves nothing to be desired in terms of flexibility and customer care.

From the conceptual stage to innovation, the design stage to production, at Teckentrup, everything happens "under one roof". Motivated and committed employees, the very latest CAD systems and computer-controlled production systems are the keys to a secure future.





Roller shutters



Folding doors



Multi-purpose sliding doors



Fire doors



High-speed vertical lift gates

European Scope...

...WE DON'T LET OUR CUSTOMERS DOWN



